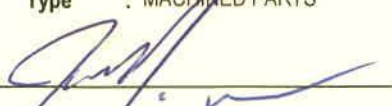
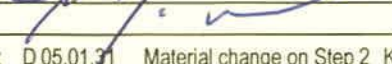


Date: Monday, 8/21/2006 8:42:10 AM
User: Chantal Lavoie

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 28244		
Estimate Number	: 10173		
P.O. Number	: NIA	Part Number	: D2537
This Issue	: 8/21/2006	S.O. No.	: NIA
Prsht Rev.	: NC	Drawing Number	: D2537 REV A1
First Issue	: NIA	Project Number	: N/A
Previous Run	: 27692	Drawing Revision	: A1
		Material	: NIA
Written By	: 	Due Date	: 8/25/2006
Checked & Approved By	: 	Qty:	80 Um: Each
Comment	: Est D 05.01.31 Material change on Step 2 KJ/JLM		

10 units
40

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304R500	0.500" 304 SS roundbar
-----	----------	------------------------



Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)
Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)
Batch: M101926

J.G 06/08/27 40

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL
1-Machine as per Folio FA273
2-Deburr and Tumble

J.G 06/08/27 40

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.G 06/08/27 40

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SA 06.08.27 40

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST49

SP 06/08/27 40

Scanned
#60

not ok

ok.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 06/09/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 8/21/2006 8:42:10 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28244

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



25

Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/09/01

Job Completion



W 10-09-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

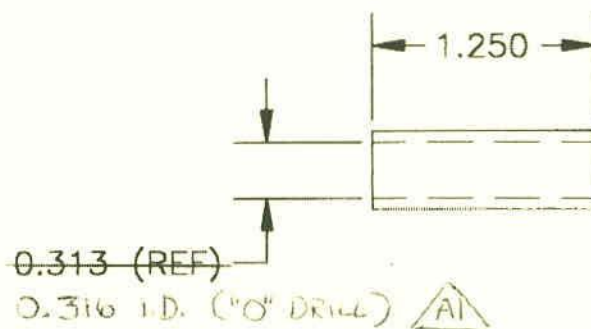


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI 02.08.30 up 95		0.316 WAS 0.313	

RELEASED
96/07/26 B.W.



REFERENCE ONLY



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

WE 99.09.02

